



Final event (user-group), Apr. 27th 2022

HtF introduction

► Richard Zweiler



This project has received funding from European Union's Horizon 2020 research and innovation programme under grant agreement n° 764675

HtF Basic Data

Title: *Biorefinery combining HTL and FT to convert wet and solid organic, industrial wastes into 2nd generation biofuels with highest efficiency*

Acronym: Heat-to-Fuel

Budget: € 5.896.987,50

Type of action: RIA

Duration: September 2017 until April 2022

Main Category of the Project: Biofuel, Bioenergy, renewable Fuel, Bioeconomy, sector coupling

TRL: 3-5

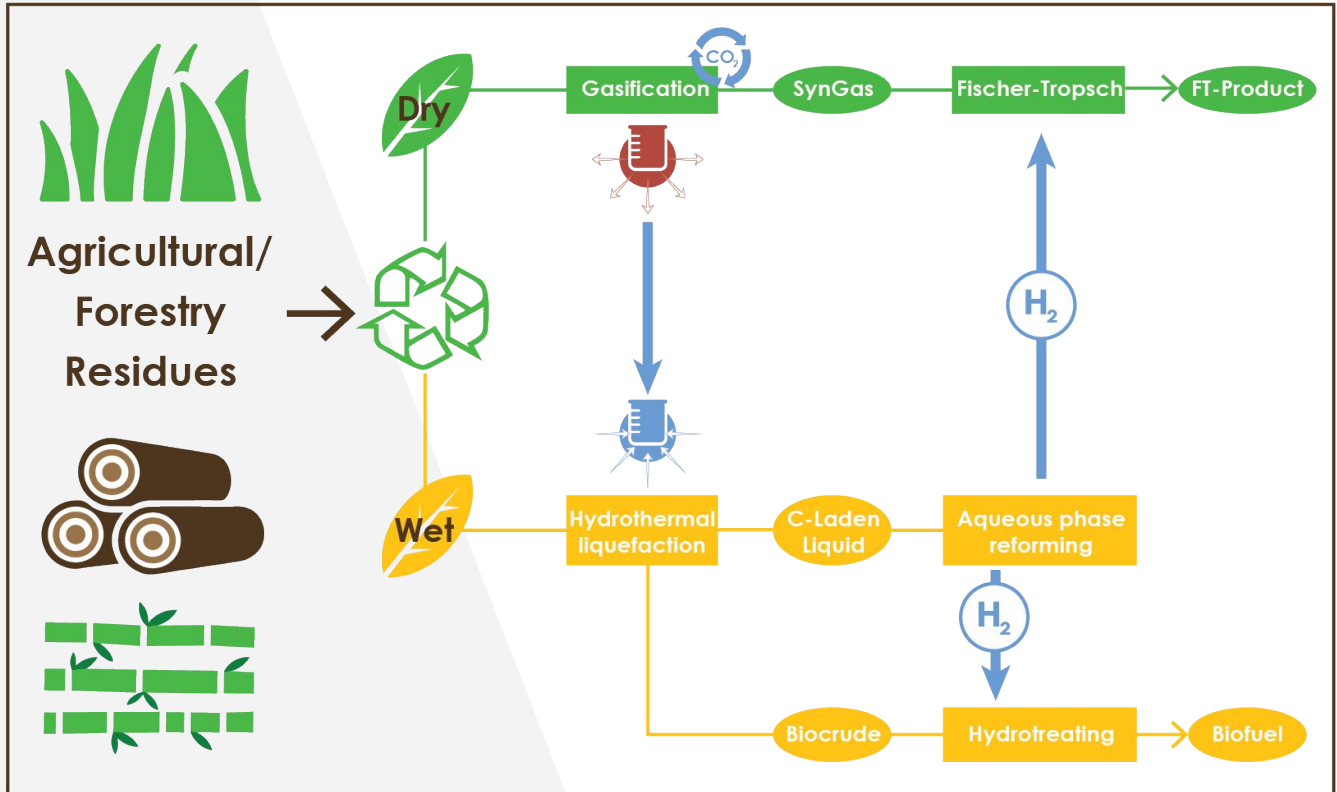
Keywords: HTL (hydrothermal liquefaction), APR (aqueous phase reforming), Fischer Tropsch, DFB (dual fluidized bed) gasification, hydrogen, thermochemical conversion, millistructured reactor



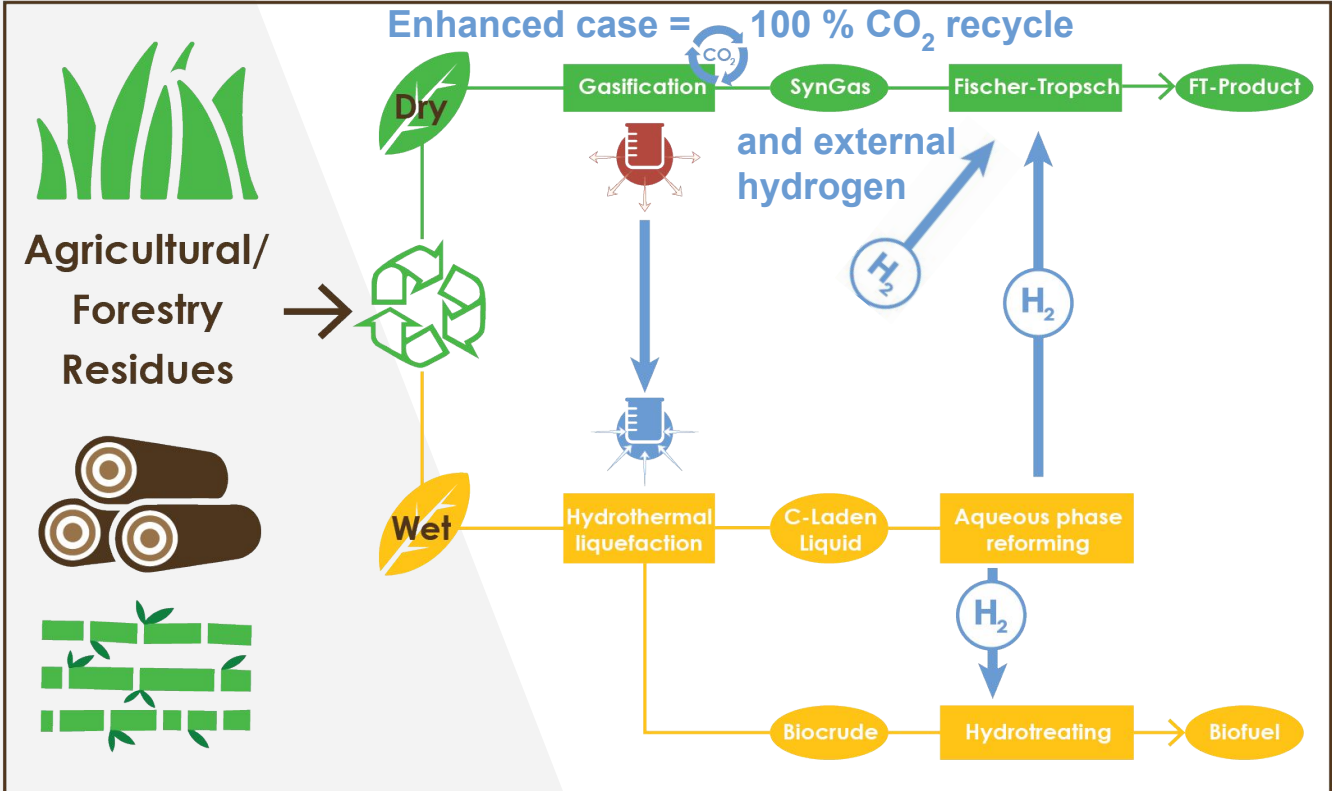
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HtF concept – base case



HtF concept – enhanced case

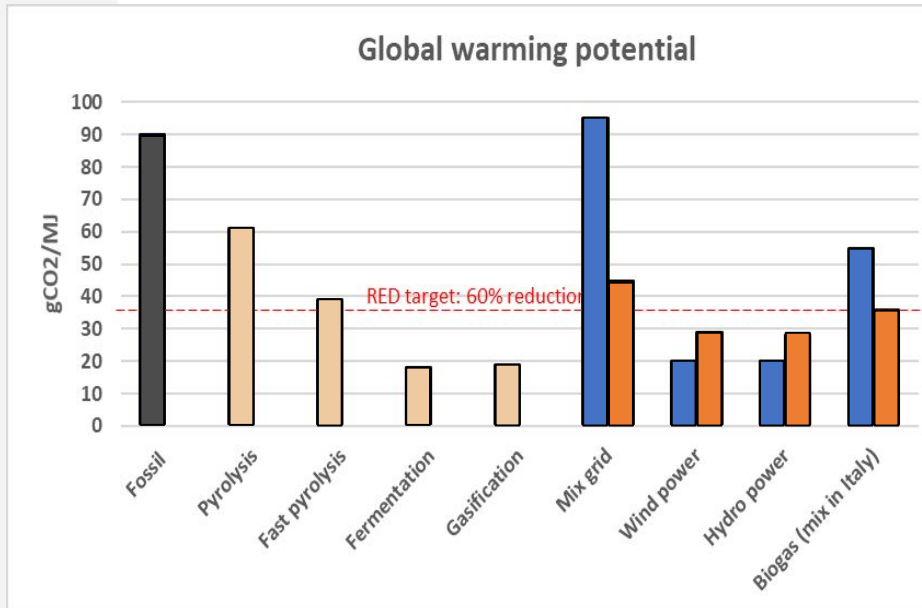


Final results - efficiency

	Enhanced Case	Base Case
$\eta_{chemical} = \frac{Q_{products}}{Q_{biomass} + Q_{H2} + Q_{RME}}$	61%	60%
$\eta_{C\ total} = \frac{\sum(m_{product} * X_{C\ product})}{\sum(m_{feedstock} * X_{C\ feedstock})}$	54%	45%



Global warming potential

Conservative scenario of GWP saving potential



 Enhanced case  Baseline case

Business cases

	 Estonia	 Belgium
feedstock	85% bark, 15% straw, lignin	100% bark, lignin
Fuel input power	50 MW	100 MW
Case	base	enhanced
TCI (total capital investment)	131 Mio. EUR	336 Mio. EUR
LCOF (levelized costs of fuel)	81,5 EUR/MWh	91,1 EUR/MWh
IRR (internal rate of return)	29,4%	23,0%
Payback	4,6 years	6,3 years

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